Technical leaflet

AQUAFIX



Rapid-setting cement for instant sealing of water leaks

Description

AQUAFIX is a rapid setting cement, showing a hardening reaction that starts immediately after the addition of water.

Fields of application

AQUAFIX is used for instant plugging of local or superficial water leaks, rapid fixing and anchoring.

Technical data

Form: cementitious powder

Color: grey

Water demand: 30% by weight of

AQUAFIX

Bulk density

of dry mortar: $1,25 \pm 0,05$ kg/lit

Compressive strength:

30 minutes: > 10 N/mm²
 1 day: > 20 N/mm²
 28 days: > 30 N/mm²
 Flexural strength: > 6 N/mm²

Pot life: approximately 1 min at

+20°C

Beginning of

hardening: immediately after

addition of water

Directions for use

1. Preparation of substrate

The substrate must be stable, clean and it should be watered, if it is dry. Any loose material (paint, plaster etc.) should be removed to expose a stable substrate (concrete or masonry).

2. Application

a) Sealing of leaking points

The point of leakage (crack, hole etc.) should be widened in a conical shape (getting wider as it goes deeper) in a depth of 2-3 cm. A small quantity of AQUAFIX should be gradually added to water and mixed for 5-10 seconds, until it becomes like wet clay. The mixture is pressed onto the leak and held there for approx. 1 minute, until it hardens sufficiently.

b) Sealing of leaking surfaces

The wet and stable surface should be first brushed with AQUAMAT-F (consumption 200-300 g/m²) and immediately after with AQUAMAT (consumption approx. 1,5 kg/m²). While this layer is still fresh, it should be rubbed with AQUAFIX powder (consumption 1,0-1,5 kg/m²) until the surface dries. Afterwards the surface should be brushed again with AQUAMAT-F, followed by at least 2 layers of AQUAMAT, until a total thickness of 2-4 mm is achieved. If there is a possibility for cracking, AQUAMAT-FLEX or AQUAMAT-ELASTIC are recommended for the last 2 layers.

Consumption

Approx. 1,6 kg AQUAFIX are required to prepare 1 lit of hardened mixture.

Packaging

1 kg, 5 kg and 15 kg.

Shelf-life - Storage

12 months from production date if stored in original, unopened packaging, in places protected from moisture and frost.

AQUAFIX



Remarks

- The temperature during application should be at least +5°C.
- The setting time of AQUAFIX depends on the ambient conditions (temperature, humidity etc.). During high temperature conditions the setting time is decreased and for this reason it is recommended to mix it with cold water. On the other hand during low temperature conditions, the setting time is increased and warm water should be used for mixing.
- In cases of extensive work or applications requiring increased thickness, AQUAFIX may be mixed with 1-3 parts by volume of sand, before the addition of water. In this case there will be a slight increase of setting time. Also, setting time may be extended as desired with the addition of ordinary cement.
- During application the use of rubber gloves is recommended.
- Material that has started to set must not be softened again with water.
- Tools should be cleaned with water, immediately after use.
- The product contains cement, which reacts as alkaline with water and is classified as irritant.
- Consult the directions for safe use and precautions written on the packaging.

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